



LUBRICANTS™

POWER TO PERFORM™

HP ROLMET 22, V 45, V 55

DESCRIPTION

HP ROLMET V 45 is compounded rolling oil specially designed for rolling of both ferrous and non-ferrous metals. Particularly useful for cold rolling of carbon and alloy steel, brass and copper.

HP ROLMET V 55 is a higher viscosity oil for rolling of both ferrous and non-ferrous metals.

PHYSICO-CHEMICAL PROPERTIES

PROPERTIES	TYPICAL VALUES	
	HP ROLMET V 45	HP ROLMET V 55
Kinematic Viscosity @ 40°C, cSt	17-28	104-110
Flash Point °C, COC, Min	160	190
Copper Corrosion 3Hrs, @ 100 °C, Max	1	1
Saponification Value, mg KOH/gm, Max	8-10	--

PERFORMANCE BENEFITS

- Good corrosion protection properties
- Effective cooling
- Superior roll life
- Excellent wetting characteristics

PHYSICO-CHEMICAL PROPERTIES

PROPERTIES	TYPICAL VALUES	
	HP ROLMET 22	
	Min	Max
Appearance	Clear	Clear
Colour	0	2
Copper Corrosion 3 Hrs, @100 °C, Max	--	1
Flash Point	160	--
Kinetic Viscosity @40 °C	21	24